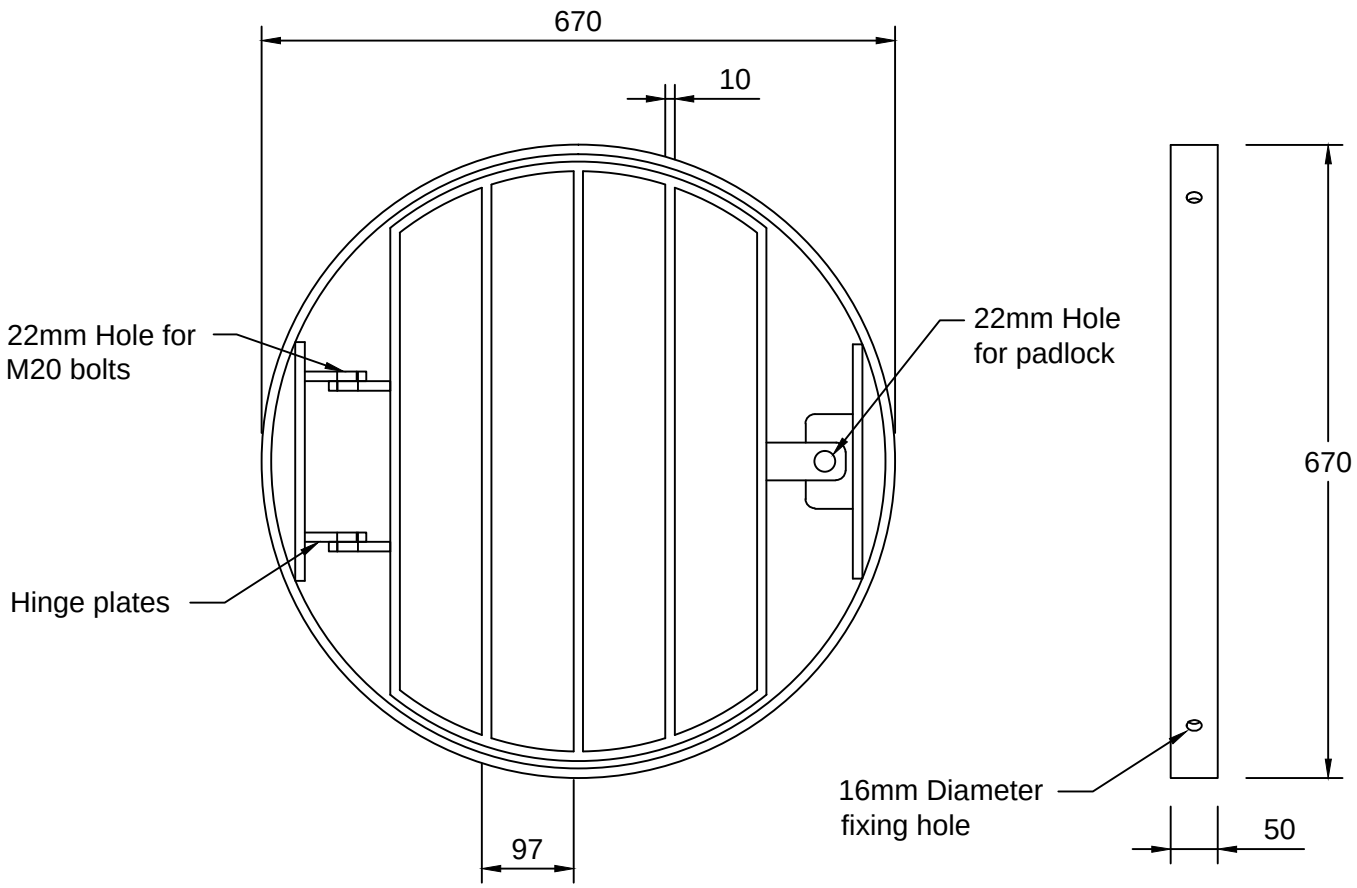

NOTES:

1. Material is to following specification:
2. Mild Steel: BS EN 10025
3. Stainless Steel: BS EN 10088
4. Galvanising where applicable is certified to: BS EN ISO 1461
5. Manufacturing in accordance with BS EN ISO 9001 quality management system

WELD NOTES:

1. All welding to be carried out with qualifications to either ISO 9606-1 or EN 287-1
2. All fillet weld leg lengths to be equal to or -1mm of the material thickness unless stated otherwise (Min. 3mm, Max. 8mm)
3. Fillet welds to be 40mm in length (+/-10mm) unless otherwise stated.
4. All welds to be spaced at approximately 150mm spacing unless stated otherwise.
5. All welds in the vertical position to be full length unless stated otherwise.
6. All fillet welds to be carried out in the PA or PB orientations.

REV NO:	DATE:	DESCRIPTION:

Althon

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DRAWING TITLE:

Circular Grating
to suit 675mm Pipe

CLIENT:

SCALE:	PAPER:	DATE:
1:8	A4	10 - 03 - 17

SHEET NO:
01 OF 01

PRODUCT CODE:
PG 675

DRAWING No:

DO NOT SCALE DRAWING